



Complex refinables indicative list
All assumed to be UVCB Isolated Intermediates handled under strictly controlled conditions
Last updated: 25 February 2009

Name	CAS n°	EC n°	EC Descriptor	Classification (in the Annex I of Directive 67/548/EEC)	Company description		Composition				Waste n°	Number of Consortium registrations	Total number of Consortium registrations	Tonnage bands declared			
					In-house name and/or process originating from	Physical form	Element	Species	Concentration range (%)	(Species) Hazard classification				> 1000 tonnes/year	100-1000 tonnes/year		
Metallics																	
Doré	69029-47-6	273-793-6	Gold and silver bullion.	Not classified	Doré metal (raw silver) smelting in the anodal furnace Doré anode silver Raw gold/silver Various metallurgical processes or production residue Silver and/or gold refining	Bullion, sheet, bar, ingot, grains, crystals	Ag	Metallic	70-99			9?	4		1	1ii	
							Au	Metallic	0,2-15				3	1	1ii	1	1osii
							Pb + Fe + Ni + Mg		0-5				2			1	1ii
							Cu		0-15				0				
							Bi + Te	Metallic	0-10				0				
							Au		0-95				0				
							Al	Metallic	0,01-0,07				0				
							Sb + Se + Sn		0-2				0				
							Pd + Pt		0-5				0				
							Rh + Ru		0-0,5				0				
							As		0-0,05				0				
Residues, silver refining	97926-88-0	308-309-5	Product resulting from the smelting, refining and/or use of silver and its alloys obtained from primary and secondary sources and including recycled plant intermediates. It consists primarily of silver and may contain other residual non-ferrous metals and their compounds.	Not classified (CMR 1&2, R50/53)	Spent silver anodes from silver electro-refining	Sheet	Ag	Metallic Ag	98,8 - 99,55			11?	2		2	1tii + 1ii	
							Pb		0,01 - 0,02				0				
							Cu		0,3 - 0,8				0				
							Bi		0,004 - 0,006				0				
							Te		0,01 - 0,02				0				
							Au		0,02 - 0,58				0				
							Al		0,01 - 0,07				0				
							Sb		0,01 - 0,04				0				
							Se		< 0,01				0				
Precious Metal matte	98072-52-7	305-506-6	Not available	Not classified	Precious metal matte, after Ni, Co, Cu and S is removed from Ni-matte, the undissolved material is melted in a furnace: the slag is removed and the remaining material is PM matte, PGM Bullion and metallics PGM scraps Hi-grade Ag bullion Low grade Ag bullion	Grain, bar or ingot Ingot or bar Ingot or bar	PM		0,3-99			8?	2		1	1osii	
					T, N		Ag		0,3-85				3		1	1osii	
							Pt		0-99				1				
							Pd		0,1-99				1		1	1osii	
							Au		0,5-3				1		1	1osii	
							Ir		0-10				0				
							Rh		0-10				0				
							Pb		0-70				0				
							Sn		0,1-4				0				
							Te		0,4-11				0				
							Ni		0-55				0				
							Co		1-12				0				
							Cu		0-60				0				
							Fe		1,4-35				0				
							As		0,4-12				0				
							S		7,1-35				0				
							Al, Si		< 0,5				0				
							Cr		0,1-4,8				0				
							Zn		0,5-3				0				
							Sb		25-30				0				
Silver, crusts	69029-57-8	273-799-9	Product formed when zinc is mixed into de-copperized lead where it combines with silver and is skimmed off in blocks. Lead is removed from the blocks by applying hydraulic pressure. Consists primarily of copper, gold, lead, silver and zinc.	Not classified	Silver crusts from lead refining Also called silver-lead alloy (residue), triple alloy or PGM-lead alloy.	Ingot or bar	Ag		4-55			8?	1				
							PGM + Au		9-13				2				
							Pb		18-63				0				
							Cu		1-4				0				
							Zn		20-35				0				
							Sn		0,014-0,017				0				
							Sb		0,05-0,25				0				



by Consortium Members				Highest tonnage band in Consortium	Associated registration deadline	Pre-SIEF sizes	Proposed SIEF Formation Facilitator	Proposed Lead Registrant
10-100 tonnes/year	1-10 tonnes/year							
3	1osii + 2tii					31	None	
1 1	1tii 1ii							
						27	None	
1	1tii					19	None	
2 1	2tii 1tii							
1	1osii					25	None	
2	1tii + 1ii							



				Bi	0,010-0,025					0						
				Te	0,006-0,015					0						
Residues																
Residues, precious metal cementation	102110-50-9	310-051-3	The residues obtained by the addition of aluminium or zinc to end liquors obtained from secondary refining of gold, iridium, osmium, palladium, platinum, rhenium, ruthenium or silver. Composed primarily of the precious metals, ammonium chloride and chlorides of aluminium, magnesium and zinc.	Not classified (CMR 1&2, R50/53)	Cementation silver silver precipitate	Black-grey, moist powder (20% H2O)	Ag	AgCl	65-97			7?	4		1	1tii
					Gold leaching residue, from gold leaching to Kaldor converter		Ag	Ag	0-0,03			0				
					Cementation of electrolyte bleed, from silver electro-refining		Fe		0-11			0				
					Cementation of silver chloride from leaching gold slime		Cl		0-22			0				
					Precipitate recovered from PM-bearing solution.		Au		0-12	T; R23 - Xi; R36/37/38 -N; R50		1				
					Pt-Cu cement (Pt cemented on Cu)		Cu		0-90			0				
					Pd cement (Reduced red palladium salt)		Se		0,005-35			0				
					PM cement (PM cemented from several solutions before they are further treated)		Bi		0-5			0				
							Pt		0,08-2			0				
							Pd		0,08-2			0				
							Rh		0-1			0				
							Ir		0-0,02			0				
							Ru		0,1-2			0				
							Os		0-0,01			0				
							Te		0,02-25			0				
							Ti		0-0,6			0				
							As		0-5			0				
							Ba		0-20			0				
							Cr		0-15			0				
							Co		0-10			0				
		Ni		0-10			0									
		Si		0-10			0									
		S		0-20			0									
		Sn		0-10			0									
		Sb		0-1			0									
		Na		0-7			0									
		Pb		0-3			0									
		NH3/NH4		0-5			0									
Slimes and sludges, precious metal refining	98072-61-8	308-516-0	Not available Indicative definition proposed by the Consortium: "Sludges and Slimes (are sometimes synonymously), are reaction products from precious metals hydrometallurgy refining operations, either as separated out or as solids after drying."	Not classified	Silver electrolytic refining	(Black) Moist powder (20-50% H2O) or solution or mixture / preparation	PM		0-99			12?	4		2	1tii + 1osii
					Gold anode slime		Ag		0,001-65			1				
					Pre-leaching solution of the raw gold slime		Pb	PbSO ₄	0-50			1				
					Roasted, dried slime (Se-free) from silver refining	sheet	Cu	Cu, CuSO ₄ , Cu ₂ O	0-98			1		1	1osii	
					PGM slime		Se, Cd, Tl, W	SeO ₂	0-16	T; R23/25; R33 - R53		0				
					Assorted residues containing PGM		S		0-15			1		1	1tii	
					PGM Liquors		As, Ba, Mg	As ₂ O ₃ , BaSO ₄	0-10	T; R23/25; N;R50/53		1		1	1tii	
					PGM residue after Cu and Se removal (Fe+Pd) Metal-hydroxide residue from PM production		Al		0-97			0				
					Hydroxide sludges		Bi	Bi ₂ O ₃	0-35			0				
					Cu and Ni free slime	sheet	Cl	Cl ⁻	0-30	T; R23 - Xi; R36/37/38 -N; R50		1		1	1tii	
					Anode slime from Ag electrolysis		Ni	NiO	0-85	Carc. Cat3;R40-R43		1		1	1osii	
Anode slime from Cu electrolysis	Solution or mixture / preparation	Si	SiO ₂	0-98			2		1	1ii						
		Sb, K, Ti, Te	Sb ₂ O ₃ , TeO ₂	0-20	Not classified		1	1	1ii							
		Au	AuCl; Au ₂ Te	0,00005-50			0									



2	1osii + 1ii	1	1ii			21	None	
1	1tii							
1	1tii	1	1ii			33	Vale Inco Europe	
		1 1	1ii 1ii					
1	1osii							



							Pd	Pd	0-95									0
							Pt		0,4-12									0
							Ir, Re, Rh, Os		0-50									0
							Sn, Na, Pb	SnO ₂	0-30									0
							Fe		0-98									0
							Co, Cr, Zn		0-50									0
							Mn, Mo, Hg, Be		0-1									0
							Ca		0-45									0
							As		0-3									0
							Br, Cl		0-50									0
							I		0-2									0
							C	CO ₃	0-25									0
							Borax											0
							HCl		0-6M									0
						Concentrates:	Pd		< 39,9		Could be wastes for some MS							0
						Rich, Weak/poor PM concentrates, Incinerator feeds, Primary feeds, Ag-rich PGM primary feed, PGM cake, Pd/Pt concentrate, Cu-PGM concentrate, Cu-Ni-PGM concentrate from PGMs refining	Pt		< 21									1
							Rh		0,0014									1
							Ag		4-40									1
							Au		< 2,5									1
							Total PM		10-75									1
							Te		5-17,9									0
							Bi	Bi ₂ O ₃ , BiCl ₃	5-10									1
							Sb		0,5-1				1					1
							Cu	CuS	1 - 15				1					1
							Cl		2,4									0
							S	S	2-16									0
							Fe	Fe ₂ O ₃	0,5 - 25									0
							Pb	PbCl	0,2-10									0
							As	AsH ₃ O ₄ , AsCl	0,5 - 6									0
							Co		0,2									0
							Ni	NiS	1-3,1									0
							Sn		1-2									0
							Na	NaFe ₃ (SO ₄) ₂ (OH) ₆	1,5-32									0
							Si	SiO ₂	3-13									0
						Leach insolubles and blacks:	PM		0-65									1
						Leach residues, PGM refining Other PM material, leach residues from PM plant Primary leach residue from PM-feed material leaching (residue from Ni and Cu matte leaching) Secondary leach residue, from a late stage in the PGM process	PGM		10-90									0
							Al	Al ₂ O ₃	0-5									0
							Si	SiO ₂	0-15									0
							Ca	CaO	0-35									0
							Fe		0-10									0
							Cu		0-35									0
							Pb		0-30									0
							Te + Bi + Se		0-15									0
							Sn + As + Sb + Ni + Zn + Ba + Mo + B + Mn		0-20									0
							Mg	MgO	0-2									0
							Ti	TiO ₂	0-2									0
							Cr	Cr ₂ O ₃	0-15									0
							Co		0,5-10									0
							S		5-20									0
							Cl		14-16									0
						(Prepared PM sweeps)	PM		0,5-90									0
							Au		0,5-5									0
							Ag		2-8									0
							Pt		0,01-0,5									0
							Pd		0,01-0,5									0
Residues, copper-iron-lead nickel-matte, sulphuric acid-insol.	102110-49-6	310-050-8	Not available	Not classified (CMR 1&2, R50/53)	PM refining		PGM		0-20									1
							Al		0-2									0
							Fe		0-38									0
							Si		0-15									0
							Ca		0-15									0
							Cu		0-55									0
							Pb		0-2									0
							Ni		0-9									0
							As		0-4									0
							Se		0-12									0
							Te		0-5									0
							Zn, Mo, B		0-15									0
							S		6-21									0
							Mg		0-2									0
							Bi, Sb, Sn, Ba, Mn		<1									0



1 1 1	1tii 1tii 1ii	1 1	1ii 1tii					



Residues, copper speiss acid leaching // Leaching slime (Ni-free)	100656-54-0	309-643-4	The product obtained by acid leaching of copper speiss. Composed primarily of antimony, arsenic and lead with high precious metal content.	Not classified	Copper refining	Powder	Ag	AgCl	7-20				0				
							Se	Ag ₂ Se, CuAg ₂ Se	9-12				0				
							Cu	Cu, CuSO ₄	0,5-16				0				
							As		1,5 -4,9				0				
							Ni	Ni, NiSO ₄	0,03 -20				0				
							Te	H ₂ TeO ₃	0,23 - 3				0				
							Au	Au, AuSO ₄	0,62-1,3				0				
							Pt		0,02-0,1				0				
							Pd		0,1-0,4				0				
							Pb	PbSO ₄	3-15				0				
Slimes and Sludges, copper pickling wastewater treatment	91081-71-9	293-678-4	Sludges formed by the precipitation of compounds of non-ferrous metals arising from the neutralizing during effluent treatment of wash waters and spent pickling acids used for the cleaning and removal of oxide from copper and copper alloys.	Not classified	Sludges formed by the precipitation of compounds of non-ferrous metals arising from the neutralizing of waste water from precious metals production (waste water treatment).	Sludge or moist [35-60% H ₂ O] powder	Ag		0,10-0,46			4?	1				
							As		0,80-1,54				0				
							Ca		24,99-26,78				0				
							Cu		3,28-5,97				0				
							Ni		0,005-0,14				0				
							Pb		0,07-0,24				0				
							S		16,27-20,64				0				
							Se		0,13-1,33				0				
							Te		0,08-0,19				0				
Waste solids, precious metal refining	98072-70-9	308-526-5	Not available	Not classified	(Spent) catalysts for PGM recovery, PGM carbon residues.	Variable	PGM		0,1-5				1				
							C		5-50				0				
							Solvents		0-50				0				
Furnace By-Products																	
Slags, doré furnace slags	67711-98-2	266-975-1	Slag produced as a by-product in the furnace smelting of metal wastes rich in gold and silver. Principal components are usually tellurium, selenium and copper with minor amounts of lead, antimony and other metals.	Not classified (CMR 1&2, R50/53?)	Silver refining	Solution or mixture / preparation, Conous clump (later crushed into big pieces)	Ag, Au, Pt, Pd, Rh	AgO	0,3-2,6	Not classified	Could be a waste: 10 07 01 Slags (first and second smelting)		1	1	1tii		
					Tailings of flotation process for PM recovery from doré furnace slag.	Powder	As	As ₂ O ₃	0,2-7	Carc. Cat1;R45 - T+;R28 - C;R34 - N;R50-53		1	1	1tii			
					Doré slag	Grain	Bi	Bi ₂ O ₃ , Bi ₂ O ₃ .SiO ₂	0,2-5,2	Not classified		1			1	1tii	
							Cu	Cu ₂ O	1,5-7	Xn;R22 - N;R50/53		0					
							Fe	Fe ₂ O ₃	1,2-5	Not classified		0					
							Na	Na ₂ O	0,1-5	Not classified		0					
							Ni	NiO	0,2-10	Carc Cat 1;R49 - T;R48/23 - R43 - R53		0					
							Pb	PbO, PbO.SiO ₂	8-70	Repr. Cat1;R61 - Repr.Cat1;R62 - Xn;R20/22 - R33 -N;R50-53		0					
							Te	TeO ₂	0,4-1,8	Not classified		0					
							Sb	Sb ₂ O ₃ , SbO.SiO ₂	1,5-12			0					
							Te		< 0,6			0					
							Ba	BaSO ₄	5-28			0					
							Si		5-15			0					
							Cl					0					
Slags, precious metal refining	98072-60-7	308-515-5	Not available	Not classified (CMR 1&2, R50/53?)	Doré metal (raw silver) smelting / converting in the Kaldo furnace	Powder or grains, irregular lumps of up to 300 mm with few fines	PM		0-8		Could be a waste: 10 07 01 Slags (first and second smelting)	9?	6	2	1osii + 1ii	2	2tii
					PGM refining		Pb	PbO	0-75				0				
					PM depleted fraction of the flotation circuit		Cu	CuO	0-11				0				
					Slags and sweeps		Se		0-5				0				
					Borax slag		Te		0-3				1			1	1tii
							Zn	ZnO	0-60				1				
							Mg	MgO	0-6				0				
							Ba	BaO	0-25				0				
							Cr		0-1,5				0				
							Sr + TL + Zr		0-5				0				



		1	1ii			25	None	
1	1tii							
2	2ii					26	None	
1	1tii							



							Sb Sn S As Bi Si Fe Ni Ca Al Cl Te Na Na Nd C P Borax (disodium tetraborate decahydrate)	SiO ₂ FeO CaO Al ₂ O ₃ Cl ⁻ TeO ₂ Na ₂ SiO ₄ Na ₂ O CO ₃	0-12 0-12 0-28 0-5 0-15 0-30 0-3 0-9 0-19 0,02-0,8 0-15 0-10 0-30 0-2 0-20 0-40	Not classified T; R23 - Xi; R36/37/38 -N; R50					0 0 0 0 0 0 0 0 0 0 0 0 0 0 0				
Slags, silver smelting	97926-95-9	308-315-8	Product resulting from the smelting of silver and its alloys obtained from primary and secondary sources and including recycled plant intermediates. Consists primarily of SiO ₂ and other gangue constituents and may contain other residual non-ferrous metals and their compounds.	Not classified	Ag rotary furnace slag Litharge slag	Rock-like lumps with few fines, gradually breaking into powder Stratified blocks, breaking to lumps	Ag Pb Zn Si Fe Cu Sb Sn As Ni	 PbO ZnO SiO ₂ FeO CuO Sb ₂ O ₃	0,01-12 50-70 9-12 5,5-6,5 3,5-4,5 2-5 2,5-3,5 0,5-1,5 0,5 0,1					2 1 0 0 0 0 0 0 0			2 1	10sii + 1tii 10sii	
Slags, precious metal recovery lead refining	69029-85-2	273-826-4	Inorganic slags produced from treatment of calcined scrap metals and oxides with borax, litharge and sodium carbonate followed by fusion.	Not classified		Solid granules									0				
Flue dust, precious metal refining	98072-44-7	308-496-3	The dust obtained from the refining of materials from primary and secondary sources containing gold, iridium, osmium, palladium, platinum, rhenium, ruthenium and silver. Composed primarily of lead with traces of other metals.	Not classified											2				
Flue dust, silver refining	97926-57-3	308-276-7	Product resulting from the smelting, refining and/or use of silver and its alloys obtained from primary and secondary sources and including recycled plant intermediates. Consists primarily of oxides and halide compounds of silver and lead and may contain other residual non-ferrous metals and their compounds.	Not classified (Xn?)	Silver and PGM refining wet dedusting system of technological gas from Kaldor furnace Also called Venturii slime Baghouse dust	Moist (20-30% H ₂ O), black powder	PGMs Ag Al As + B Bi Br Ca Ce Cl		5-10 0,01-18 0-10 0-2,5 0-15 0-2 2-15 0-5 0,3-30		Could be a waste: 10 07 03 solid wastes from gas treatment			3 1 1 0 0 0 0 0 0			2 1	10sii + 1tii 1ii	



1	1tii							
2	1osii + 1tii			2?		19	None	
1	1ii			8?		22	None	
1	1osii							



								Cr Cu + Fe K Mg Ni + S + Sb + Sn + Zr Pb Se + Te + Zn Na Si		0-2 0-8 0-5 0-5 0-6 2-80 0-16 3,8-5 1-25				0 0 0 0 0 0 0 0				
Silver, dross	97468-34-3	306-987-7	N/A	Not classified				Ag Pb Zn	PbO ZnO	0,1-10 43-85 25-35				2 0 0			1	1tii
Leach residues, precious metals smelting scrap	100995-79-7	309-770-5	The residues obtained from the leaching of scrap and waste materials containing gold, iridium, osmium, palladium, platinum, rhenium, ruthenium or silver. Composed primarily of alumina and silica with traces of all of the precious metals.	Not classified	Crushed crucibles, Crushed (refractory) bricks, pots from PGM refining, PGM filter cake	Powder, granules, crushed refractories, solid	PM but Ag and Pt Ag, Pt PGM Al Si Fe Pb As, Pb, Ni, Ba, S, K, P, Cr, Sb, Sn, Zn Bi, Ca, Te, Se Ti Cl Cr Cu, Mg		Al2O3 SiO2, SiC CaO TiO2 Cl- Cr2O3 MgO	0-10 0-25 0-20 0-35 0-75 0-10 0-30 0-5 0-15 0-2 0-5 0-20 0-50		Could be a waste: 10 07 05 sludges and filter cakes from gas treatment	4 3 0 1 0 0 0 0 0 0 0 0			1 1 1	1 1 1	1osii 1osii 1tii
Leach residues, doré furnace slags	67711-99-3	266-976-7	Residue after leaching niter slag. Principal constituents are compounds of tellurium and copper, with lesser selenium, lead, antimony and iron.	Not classified			PM Te Cu Se Pb Sb Fe							1 0 0 0 0 0			1	1tii
Leach residues, precious metal recovery lead refining	69029-72-7	273-813-3	Salt extract from the treatment of speiss refining residue with aqua regia followed by alkali fusion. Consists of precious metals and their salts.	Not classified										1			1	1tii
Miscellaneous																		
Balsams, copaiba, sulfurised, mixed with turpentine, gold salts	68990-27-2	273-589-7	Not available	Not classified	Gold refining									0 0				
Silver electrolyte	None	None			Silver electrolysis Reaction mass of copper nitrate and silver nitrate	solution	Cu(NO3)2 AgNO3 Pd(NO3)2 HNO3 H2O	Cu(NO3)2 AgNO3 Pd(NO3)2 HNO3 H2O		57 39 3,6 7				2 1 0 0 0			1	1ii
Secondary refinables	None	None												1			1	1ii
Miscellaneous intermediates	None	None												1				



1	1osii			3?		14	None	
1	1tii	2	2ii	10?		20	None	
		2	1ii + 1tii					
						14	None	
				3?		15	Ecomundo	
1	1ii	1	1osii					
1	1ii							